

**Stage 1 Request for Proposals - FEED and EPCM Services RFP
#: OPA-2026-002**

Project: Oklahoma Primary Aluminum Smelter (Greenfield)

Issue Date: 4 September 2026

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Key Dates

RFP Issuance	4 September 2026
Deadline for Questions	13 September 2026
Proposal Submission Deadline	17 September 2026
RFP Stage 2 Issuance Date	22 September 2026

Background

Aluminum Oklahoma LLC, d/b/a Oklahoma Primary Aluminum LLC (“OPA” or the “**Owner**”), affiliated with Emirates Global Aluminum (EGA), is developing a greenfield primary aluminum smelter, along with EGA’s partner Century Aluminum Company, at the Tulsa Port of Inola, Oklahoma (the “**Project**”).

EGA is a global aluminum leader with integrated operations spanning alumina refining, aluminum smelting and recycling. The company operates two major smelters and an alumina refinery in the UAE, as well as recycling facilities in Germany and Minnesota.

Century Aluminum Company (Century) is an integrated producer of bauxite, alumina and primary aluminum products. Century is the largest producer of primary aluminum in the United States and also operates production facilities in Iceland, the Netherlands and Jamaica.

This Stage 1 Request for Proposals (Stage 1 RFP) is Phase 1 of a two-phase competitive procurement for the Project’s Front-End Engineering Design (FEED) services and potential Engineering, Procurement, and Construction Management (EPCM) services. This Stage 1 RFP is publicly posted to identify qualified firms. Shortlisted respondents will be invited to submit detailed technical and commercial proposals in Stage 2. The award will be a single, competitive contract.

Disclaimer This Stage 1 RFP is issued as part of a competitive procurement process. Proposals will be evaluated against the criteria set forth herein to determine which respondents will be shortlisted and invited to participate in the Stage 2 RFP. This Stage 1 RFP does not commit the Owner to award a contract, pay any costs incurred in the preparation of a proposal, or proceed to Stage 2. The Owner may at any time withdraw this Stage 1 RFP.

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Project Overview

The Project will consist of developing an aluminum smelter facility designed for a nominal output of approximately 750,000 tonnes per annum of primary aluminum, based on EGA's proprietary EX reduction cell technology. The scope of engineering services to be provided encompasses a single potline, a carbon plant, a casthouse, associated materials handling and environmental systems, and supporting site infrastructure, served by dedicated high voltage power and natural gas supply. As a major U.S. industrial investment, the Project will be executed in accordance with applicable regulatory requirements. The Project is currently progressing through the feasibility stage.

Purpose and Procurement Structure

This procurement will be conducted in two phases. Stage 1, as set out in this document, is publicly posted to assess respondents' qualifications, capability, experience, and capacity in relation to the Project.

Stage 2 will consist of an RFP issued only to shortlisted firms and will request detailed technical and commercial proposals for the Project. FEED and EPCM services are both within the scope of the Stage 1 evaluation.

Submission Requirements

Respondents are required to submit the following information. Proposals will be evaluated in accordance with the Evaluation Criteria set forth in Section 6 below.

1. A statement of your organization's interest in participating in the FEED procurement process.
2. Your capability and current available capacity to execute FEED services for a large greenfield industrial project of this scale and complexity.
3. Your organization's interest and potential suitability to be considered for future EPCM services, should the Owner elect to pursue such an arrangement.
4. Provide a narrative detailing your organizational structure, and identify key management personnel and technical leads designated to manage the FEED.
5. Provide evidence of your organization's experience in executing FEED and/or EPCM services for large-scale industrial or heavy process facilities (including, but not limited to, aluminum smelters, metals processing plants, or similar facilities), with project details including scope, location, capital value, and role performed of:
 - Managing the execution of primary aluminum smelting projects with a Capex value of USD 500M or greater,
 - Managing the execution of industrial projects in the USA with a Capex value of USD 500M or greater, and
 - Managing the execution of industrial projects with a Capex of USD 1 Billion or greater.

Aluminum Oklahoma LLC

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6. Please share any possible consortium arrangements, subcontracting arrangements, strategic alliances, joint venture relationships, exclusive licensing relationships, or other affiliations that may be required to meet the services being requested. Please also note if any such arrangements may create actual or perceived conflicts of interest with respect to the Project.

Federal Funding

The anticipated procurement will be funded in whole or in part through a **U.S. Department of Energy (DOE) Office of Clean Energy Demonstrations (OCED) award**. The selected contractor will be required to comply with all applicable federal requirements, including those incorporated into the final solicitation and resulting contract, as well as any applicable regulations governing federally funded procurements.

A contract under this procurement is subject to approval from the Department of Energy. The selected contractor shall be submitted to the DOE for approval. In case DOE does not approve the selection of the chosen contractor, Owner shall negotiate with the next best proposal received in the best interest of the project and DOE.

For informational purposes only, prospective respondents may wish to review the sample OCED Cooperative Agreement Standard Terms and Conditions available on DOE's website. These terms are provided solely as an illustrative example of the types of federal requirements that may apply and should not be considered a comprehensive or final list of contract terms and conditions. Final requirements will be determined and communicated as part of the formal procurement process.

Evaluation Criteria

Proposals in response to this Stage 1 RFP will be evaluated and scored based on the following criteria, for a maximum possible score of 100 points:

- **Relevant Experience (50 points)** – Demonstrated experience in FEED and/or EPCM services for large-scale industrial or heavy process facilities, including aluminum smelters or comparable projects.
- **Technical Capability and Capacity (50 points)** – Current organizational capacity, technical resources, and ability to deliver FEED services for a project of this scale and complexity.

Respondents achieving a combined score of **60 points** or greater will be invited to participate in the Stage 2 RFP. Among respondents meeting this threshold, the Owner may advance the highest-ranked respondents to the next stage and issue them the Stage 2 RFP.

Questions and Communications

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All questions regarding this Stage 1 RFP must be submitted in writing to malawghani@ega.ae by 13 September 2026. Responses to questions will be shared with all prospective respondents to ensure transparency and equal access to information.

Proposals must be submitted no later than 17 September 2026 to **Mansoor Alawghani**, Director - Capital Project Procurement, at malawghani@ega.ae. Each response should be signed or endorsed by an authorized senior representative of the respondent organization and should not exceed **15 pages** in length.

Respondents shortlisted following the Stage 1 evaluation will be required to execute a Non-Disclosure Agreement (NDA) prior to receiving the Stage 2 RFP. The Stage 2 RFP will contain detailed technical and commercial requirements and will set forth the evaluation criteria and process for final contractor selection.

We would welcome your participation and look forward to engaging with organizations of your standing as we advance this landmark project.

Yours sincerely,

Mansoor Alwghani / Director - Capital Project Procurement
On behalf of Oklahoma Primary Aluminum LLC

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